

2009/01

Rör, stång och plåt i rostfritt stål

*Tube, bar and sheet
in stainless steel*




rupesverkmetall



Flänsar och rördelar i rostfritt stål / Flanges and fittings in stainless steel

EN, DIN och ANSI flänsar / EN, DIN and ANSI Flanges
Svetsringar / Welding rings
Svetsrördelar / Butt weld fittings
Gängrördelar / Threaded fittings



Flänsar och rördelar i svart stål / Flanges and fittings in carbon steel

EN, DIN, SSG och ANSI flänsar / EN, DIN, SSG and ANSI Flanges
Svetsrördelar / Butt weld fittings
Flänspackningar / Gaskets



Rör, stång och plåt i rostfritt stål / Tube, bar and sheet in stainless steel

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Plåt / Sheets

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For 35 years Rupes Verkmetsall™ has marked, stored and distributed standard- and special products in stainless steel, carbon steel and special alloys.

Our offices and warehouses are located in Stockholm and Malmö/Vellinge.

We stock Scandinavia's widest range of flanges, welded pipes, but weld fittings and threaded fittings, sheets, bars, profile- and processing pipes. We also offer cutting and machining of customer specified products as well as control of steel grades.

Rupes Verkmetsall™ is a trademark in Nordic Flanges AB.

Rupes Verkmetsall™ marknadsför, lagerför och distribuerar sedan 35 år tillbaka en mängd olika standard- och specialprodukter i rostfritt, kolstål och speciallegeringar. Vi har kontor och lager i Stockholm och Malmö/Vellinge.

Hos oss hittar ni Skandinavien's bredaste sortiment av fläns, rör, svetsrördelar, samt ett stort utbud av gängrördelar, plåt, stångstål, profil- och processrör. Vi erbjuder även kapning och svarvning för kundpassade produkter samt utför kontroller av stålsorter.

Rupes Verkmetsall™ är ett varumärke i Nordic Flanges AB.



Översikt av våra långa produkter Summary of our long products

Rör / Tube



Runda rör/Round tubes
Svetsade/Welded
Sömlösa / Seamless



Profilrör / Profile tubes
Kvadratiska / Square
Rektangulära / Rectangular



Ämnesrör / Hollow bars

Stång / Bar



Rundstång / Round bar
Skalsvarvad / Peeled
Blankdragen h9 / Cold drawn h9
Centerlesslipad h8 / Grinded h8
Centerlesslipad h9 / Grinded h9



Plattstång / Flat bar
Varmvalsad och betad / Hot rolled and pickled
Klippt av plåt / Cut from sheet



Vinkelstång / Angle bar
Varvalsad och betad / Hot rolled and pickled

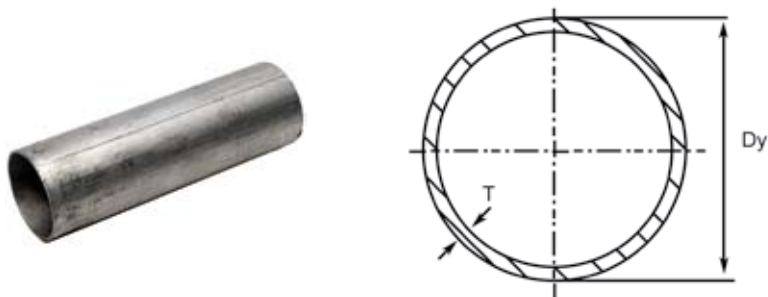


Gängad stång / Threaded bar
M-Gängad stång / M-Threaded bar

Plåt / Sheet



Kallvalsad yta 2B / Cold rolled 2B
Borstad och plastad en sida / Brushed and polycoated one side
Slipad och plastad en sida / Grinded and polycoated one side
Mönstervalsad och plastad / Pattern sheet
Varmvalsad yta 1D / Hot rolled 1D



Runda rör / Round tubes

Svetsade / Welded

Dy	T	Kg/mtr	1.4301/07	1.4404/32
			Artikel nr./Article no.	
6,0	1,0	0,13	1333-00610	1348-00610
8,0	1,0	0,18	1333-00810	1348-00810
10,0	1,0	0,23	1333-01010	1348-01010
10,0	1,5	0,31	1333-01015	1348-01015
10,0	2,0	0,41	-	1348-01020
12,0	1,0	0,28	1333-01210	1348-01210
12,0	1,5	0,39	1333-01215	-
13,5	2,3	0,65	01-1006	1348-01323
14,0	1,0	0,33	01-1007	1348-01410
14,0	2,0	0,60	1333-01420	-
15,0	1,0	0,35	-	1348-01510
15,0	1,5	0,51	1333-01515	1348-01515
15,0	2,0	0,65	-	1348-01520
16,0	1,0	0,38	01-1009	1348-01610
16,0	1,5	0,55	01-1010	01-2010
16,0	2,0	0,70	1333-01620	-
17,0	1,0	0,40	1333-01710	1348-01710
17,2	1,6	0,63	1333-01716	1348-01716
17,2	2,0	0,76	01-1012	01-2012
17,2	2,3	0,87	1333-01723	1348-01723
18,0	1,5	0,62	1333-01815	1348-01815
18,0	2,0	0,80	1333-01820	1348-01820
19,05	1,65	0,79	-	1348-01916
20,0	1,0	0,47	-	1348-02010
20,0	1,5	0,70	1333-02015	1348-02015
20,0	2,0	0,90	1333-02020	1343-02020
21,3	1,6	0,79	1333-02116	-
21,3	2,0	0,97	1333-02120	1348-02120
21,3	2,6	1,22	1333-02126	1348-02126
22,0	1,5	0,77	1333-02215	1348-02215
22,0	2,0	1,00	01-1019	1348-02220
23,0	1,5	0,80	1333-02315	-
25,0	1,5	0,88	1333-02515	1348-02515
25,0	2,0	1,15	1333-02520	1348-02520
25,0	2,5	1,41	1333-02525	-
26,7	2,11	1,29	-	1348-02621
26,7	2,87	1,71	-	1348-02628
26,9	1,6	1,01	1333-02616	1348-02616
26,9	2,0	1,25	1333-02620	1348-02620
26,9	2,6	1,58	1333-02626	1348-02626
28,0	1,5	1,00	1333-02815	1348-02815
28,0	2,0	1,30	-	1348-02820
30,0	1,5	1,07	1333-03015	1348-03015
30,0	2,0	1,40	1333-03020	1348-03020
32,0	1,5	1,15	-	1348-03215
32,0	2,0	1,50	1333-03220	1348-03220
33,4	2,77	2,13	1352-03327	1348-03327
33,4	3,38	2,54	-	1348-03333
33,4	4,55	3,28	-	1348-03345
33,7	1,6	1,29	1333-03316	1348-03316

Standard/Standard: EN 10296-2, EN 10217-7, DIN 17455, DIN 17457,
ASTM A 269, ASTM A 312
Tolerans/Tolerance: EN 1127 / DIN 2463 -D3/T3 alt. D4/T3
Längd/Lenght: 6 meter/meters
Certifikat/Certificate: EN 10204 3.1

Fortsättning/Continues >

Kontor/Office:
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Vellinge

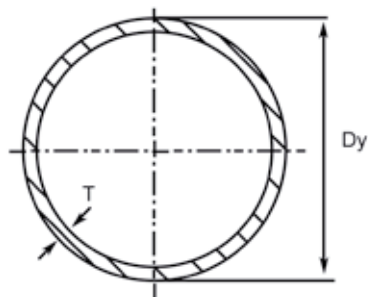
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Runda rör / Round tubes

Svetsade / Welded

Dy	T	Kg/mtr	1.4301/07	1.4404/32
33,7	2,0	1,59	1333-03320	1348-03320
33,7	3,2	2,44	1333-03332	1348-03332
35,0	1,5	1,26	1333-03515	1343-03515
38,0	1,5	1,37	1333-03815	1348-03815
38,0	2,0	1,80	1333-03820	1348-03820
40,0	1,5	1,45	1333-04015	1348-04015
40,0	2,0	1,90	1333-04020	1348-04020
42,16	2,77	2,73	1352-04227	1348-04227
42,16	3,56	3,44	-	1348-04235
42,4	1,6	1,63	1333-04216	1348-04216
42,4	2,0	2,02	1333-04220	1348-04220
42,4	2,6	2,59	1333-04226	1350-04226
42,4	3,2	3,14	1333-04232	1348-04232
43,0	1,5	1,56	1333-04315	1348-04315
44,5	2,0	2,13	1333-04420	1348-04420
48,26	2,77	3,16	1352-04827	1348-04827
48,26	3,68	4,11	1333-04836	1348-04836
48,3	1,6	1,87	1333-04816	1348-04816
48,3	2,0	2,32	1333-04820	1348-04820
48,3	3,2	3,61	1333-04832	1348-04832
50,0	2,0	2,40	1333-05020	-
51,0	1,5	1,85	1333-05115	1348-05115
51,0	2,0	2,44	1333-05120	1348-05120
53,0	1,5	1,93	1333-05315	1348-05315
54,0	2,0	2,60	1333-05420	1348-05420
57,0	2,0	2,75	1333-05720	-
60,3	2,0	2,92	1333-06020	1348-06020
60,33	2,77	3,99	1352-06027	1348-06027
60,3	2,9	4,30	-	1353-06029
60,3	3,6	5,11	1333-06036	1348-06036
60,3	3,91	5,52	-	1348-06039
63,5	2,0	3,08	-	1348-06320
63,5	2,5	3,97	-	1348-06326
60,3	1,5	2,46	-	1348-06815
68,0	1,5	2,51	1333-06815	1348-06815
70,0	2,0	3,40	1333-07020	1348-07020
70,0	3,0	5,03	-	1348-07030
73,03	2,11	3,77	-	1348-07321
73,03	3,05	5,34	1352-07330	1348-07330
76,1	2,0	3,71	1333-07620	1348-07620
76,1	3,6	6,53	1333-07636	1348-07636
83,0	1,5	3,06	1333-08315	1348-08315
84,0	2,0	4,11	1333-08420	1348-08420
85,0	2,0	4,16	-	1348-08854
88,9	1,6	3,52	1333-08816	-
88,9	2,0	4,35	1333-08820	1348-08820
88,9	3,05	6,56	1352-08830	1348-08830
88,9	4,0	8,50	1333-08840	1348-08840
88,9	5,49	11,47	-	1348-08854
101,6	3,0	7,41	1333-10130	1350-10130
101,6	3,6	8,83	-	1348-10136

Standard/Standard: EN 10296-2, EN 10217-7, DIN 17455, DIN 17457, ASTM A 269, ASTM A 312
 Tolerans/Tolerance: EN 1127 / DIN 2463 -D3/T3 alt. D4/T3
 Längd/Lenght: 6 meter/meters
 Certifikat/Certificate: EN 10204 3.1

Fortsättning/Continues >

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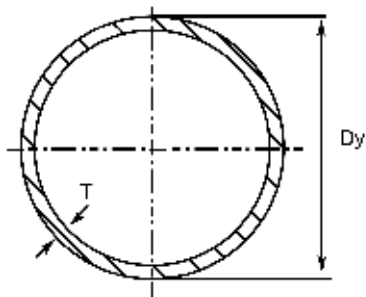
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Runda rör / Round tubes

Svetsade / Welded

Dy	T	Kg/mtr	1.4301/07	1.4404/32
103,0	1,5	3,81	1333-10315	1343-10315
104,0	2,0	5,11	1333-10420	1348-10420
106,0	3,0	7,74	1333-10630	1348-10630
108,0	4,0	10,42	1333-10840	1348-10840
114,3	2,0	5,62	1333-11420	1348-11420
114,3	3,05	8,49	1352-11430	1348-11430
114,3	3,6	9,98	-	1348-11436
114,3	4,0	11,05	-	1348-11440
114,3	6,02	16,34	-	1348-11460
128,0	1,5	4,75	1333-12815	1348-12815
129,0	2,0	6,30	1333-12920	1348-12920
131,0	3,0	9,61	1333-13130	1348-13130
139,7	2,0	6,90	1333-13920	1348-13920
139,7	2,6	8,60	-	1350-13926
139,7	3,0	10,27	1333-13930	-
139,7	4,0	13,59	-	1348-13940
141,3	3,4	11,74	1352-14134	-
141,3	6,55	22,10	1333-14165	1348-14165
153,0	1,5	5,69	1333-15315	1343-15315
154,0	2,0	7,61	1333-15420	1348-15420
156,0	3,0	11,49	1333-15630	1348-15630
159,0	4,0	15,52	-	1348-15940
168,3	2,0	8,33	1333-16820	1348-16820
168,3	2,5	10,38	1333-16825	1343-16825
168,3	3,0	12,45	1333-16830	1348-16830
168,3	4,0	16,46	-	1348-16840
168,3	7,11	28,70	-	1348-16871
204,0	2,0	10,12	1333-20420	1348-20420
205,0	2,5	12,80	1333-20525	1348-20525
206,0	3,0	15,25	1333-20630	1348-20630
208,0	4,0	20,43	1333-20840	1348-20840
219,1	2,0	10,87	1333-21920	1348-21920
219,1	3,0	16,23	1333-21930	1348-21930
219,1	6,35	33,57	-	1348-21963
254,0	2,0	12,62	1333-25420	1348-25420
255,0	2,5	15,87	-	1343-25525
256,0	3,0	19,01	1333-25630	1348-25630
273,0	2,0	13,57	1333-27320	1348-27320
273,0	3,0	20,28	-	1348-27330
273,0	4,0	26,93	-	1350-27340
273,0	6,35	42,41	1333-27363	1348-27363
304,0	2,0	15,12	1333-30420	1348-30420
305,0	2,5	18,94	1333-30525	1348-30525
306,0	3,0	22,76	1333-30630	1348-30630
308,0	4,0	30,40	-	1348-30840

Standard/Standard: EN 10296-2, EN 10217-7, DIN 17455, DIN 17457,
ASTM A 269, ASTM A 312
Tolerans/Tolerance: EN 1127 / DIN 2463 -D3/T3 alt. D4/T3
Längd/Lenght: 6 meter/meters
Certifikat/Certificate: EN 10204 3.1

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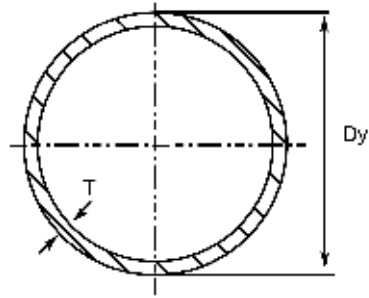
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Runda rör / Round tubes

Svetsade / Welded

Dy	T	Kg/mtr	1.4301/07	1.4404/32
323,9	3,0	24,11	1333-32330	1348-32330
355,0	2,5	22,07	1333-35525	1348-35525
356,0	3,0	26,60	1333-35630	1348-35630
406,0	3,0	30,30	1333-40630	1348-40630
406,4	4,78	48,07	-	1348-40647
456,0	3,0	34,03	1333-45630	1343-45630
506,0	3,0	37,80	1333-50630	1343-50630
508,0	4,0	50,48	1333-50840	-
606,0	3,0	45,30	1333-60630	1343-60630
608,0	4,0	60,49	1333-60840	-

Standard/Standard: EN 10296-2, EN 10217-7, DIN 17455, DIN 17457, ASTM A 269, ASTM A 312
 Tolerans/Tolerance: EN 1127 / DIN 2463 -D3/T3 alt. D4/T3
 Längd/Lenght: 6 meter/meters
 Certifikat/Certificate: EN 10204 3.1

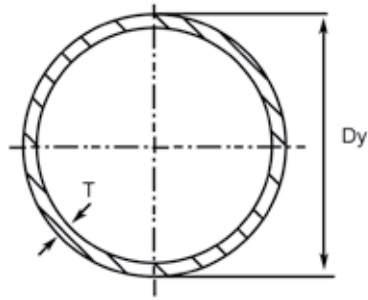
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Runda rör / Round tubes

Sömlös / Seamless

Dy	T	Kg/mtr	1.4301	1.4307	1.4404	1.4435
8,0	1,0	0,18	-	1452-00810	1453-00810	-
8,0	1,5	0,24	1452-00815	-	1453-00815	-
10,0	1,0	0,23	1433-01010	-	-	1453-01010
10,0	1,5	0,31	-	-	1453-01015	-
10,0	2,0	0,40	1433-01020	1452-01020	1443-01020	1453-01020
12,0	1,0	0,28	1433-01210	-	1443-01210	1453-01210
12,0	1,5	0,39	1433-01215	-	1443-01215	-
12,0	2,0	0,50	-	1452-01220	-	1453-01220
14,0	2,0	0,60	-	1452-01420	1453-01420	-
15,0	1,5	0,50	-	-	1453-01515	-
15,0	2,0	0,65	1433-01520	-	-	1453-01520
16,0	1,0	0,38	-	-	-	1453-01610
16,0	1,5	0,54	-	-	1453-01620	-
16,0	2,0	0,70	-	1452-01620	-	1453-01620
17,2	2,35	0,87	-	-	-	1453-01723
18,0	1,5	0,62	-	-	1453-01815	-
18,0	2,0	0,80	-	1452-01820	-	1453-01820
18,0	3,0	1,13	-	-	1448-01830	-
20,0	2,0	0,90	1433-02020	1452-02020	-	1453-02020
20,0	2,5	1,10	1433-02025	-	-	-
21,3	2,6	1,21	1433-02126	-	-	-
21,3	3,2	1,45	-	-	1450-02132	1453-02132
22,0	2,0	1,00	-	1452-02220	-	1453-02220
25,0	2,0	1,15	-	1452-02520	-	1453-02520
25,0	4,0	2,10	1437-02540	-	1450-02540	-
28,0	1,5	1,00	1433-02815	-	1443-02815	-
30,0	2,0	1,40	1433-03020	-	-	1453-03020
30,0	3,0	2,20	-	-	1453-03030	-
33,7	2,6	2,03	-	-	1450-03326	-
38,0	2,0	1,80	-	-	-	1453-03820
42,16	4,85	4,53	-	-	1450-04248	-
44,5	2,0	2,13	1433-04420	-	-	-
44,5	2,9	3,02	-	-	1448-04429	-
48,26	3,68	4,10	1452-04836	-	-	-
48,26	5,08	5,49	-	1452-04850	1448-04850	-
50,0	5,0	5,63	1433-05050	-	-	-
60,0	5,0	6,89	-	-	-	1453-06050
168,3	4,5	18,50	-	-	1448-16845	-

Standard/Standard: EN 10297-2, EN 10216-5, DIN 17456, DIN 17458
 Tolerans/Tolerance: EN 1127 / DIN 2462 -D3/T3 alt. D4/T3
 Längd/Lenght: 4-7 meter/meters
 Certifikat/Certificate: EN 10204 3.1

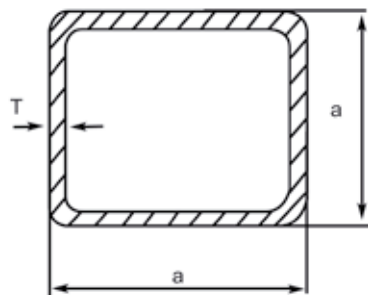
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Profilrör / Profile tubes

Kvadratiska / Square

Dim./mm (a x a)	T	Kg/mtr	1.4301	1.4301 Slip./Grind.
15 x 15	1,0	0,45	-	1233-0151510
15 x 15	1,5	0,66	1233-0151515	-
20 x 20	1,5	0,83	03-1000	1233-0202015
20 x 20	2,0	1,15	1233-0202021	1233-0202020
25 x 25	1,2	0,92	-	04-0999
25 x 25	1,5	1,14	03-1001	04-1001
25 x 25	2,0	1,49	03-1002	-
30 x 30	1,5	1,37	03-1003	04-1003
30 x 30	2,0	1,84	03-1004	04-1004
30 x 30	3,0	2,72	03-1031	-
35 x 35	1,5	1,62	1233-0353515	-
35 x 35	2,0	2,15	03-1029	-
40 x 40	1,5	1,85	03-1005	04-1005
40 x 40	2,0	2,45	03-1006	-
40 x 40	3,0	3,75	03-1027	-
40 x 40	4,0	4,81	1233-0404040	-
45 x 45	2,0	2,80	03-1030	-
50 x 50	2,0	3,08	03-1007	04-1007
50 x 50	3,0	4,65	03-1008	-
50 x 50	4,0	6,40	1233-0505040	-
50 x 50	5,0	7,41	1233-0505055	-
60 x 60	2,0	3,71	1233-0606022	-
60 x 60	3,0	5,49	03-1009	-
60 x 60	4,0	7,41	03-1047	-
60 x 60	5,0	9,14	03-1048	-
70 x 70	2,0	4,38	1233-0707022	-
80 x 80	2,0	4,98	03-1010	1233-0808020
80 x 80	3,0	7,53	03-1011	-
80 x 80	4,0	10,01	03-1034	-
80 x 80	5,0	12,39	03-1049	-
100 x 100	2,0	6,20	1233-1000022	-
100 x 100	3,0	9,53	03-1012	-
100 x 100	4,0	12,62	03-1050	-
100 x 100	5,0	15,65	03-1040	-
120 x 120	3,0	11,49	03-1045	-
120 x 120	5,0	18,90	03-1041	-

Standard/Standard: DIN 17455, EN 10296-2
 Tolerans/Tolerance: a och/and b $\pm 1\%$ min. $\pm 0,3$ mm, godstjocklek/thickness $\pm 10\%$, hömradie/angleradius $90^\circ \pm 1^\circ$
 Längd/Lenght: 6 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

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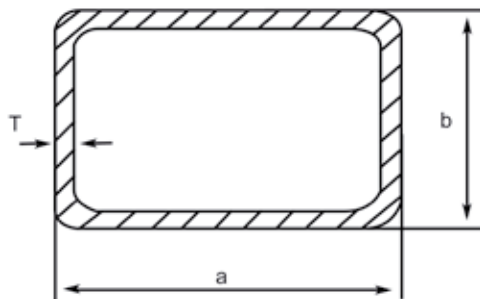
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Profilrör / Profile tubes

Rektangulära / Rectangular

Dim./mm (a x b)	T	Kg/mtr	1.4301	1.4301 Slip./Grind.
25 x 10	1,5	0,79	03-1013	-
30 x 10	1,5	0,88	03-1014	-
30 x 20	1,5	1,14	03-1015	-
30 x 20	2,0	1,49	1233-0302022	-
40 x 20	1,5	1,38	03-1016	-
40 x 20	2,0	1,81	03-1028	1233-0402020
40 x 30	2,0	2,13	1233-0403022	-
50 x 25	2,0	2,29	03-1017	-
50 x 20	2,0	2,13	03-1035	-
50 x 30	1,5	1,85	03-1037	04-1037
50 x 30	2,0	2,45	03-1018	-
50 x 30	3,0	3,60	03-1032	-
60 x 30	2,0	2,77	03-1038	-
60 x 30	3,0	4,17	03-1039	-
60 x 40	2,0	3,09	03-1019	-
60 x 40	3,0	4,56	03-1020	-
60 x 40	4,0	6,11	03-1033	-
80 x 40	1,5	2,75	03-1046	-
80 x 40	2,0	3,73	03-1021	-
80 x 40	3,0	5,52	03-1022	04-1022
80 x 40	4,0	7,22	03-1034	-
80 x 60	3,0	6,47	03-1023	-
100 x 40	3,0	6,47	03-1024	-
100 x 40	4,0	8,76	03-1025	-
100 x 50	3,0	6,95	03-1026	-
100 x 60	3,0	7,43	03-1036	-
120 x 80	3,0	9,54	03-1042	-
120 x 80	4,0	12,62	03-1043	-
120 x 80	5,0	15,65	03-1044	-

Standard/Standard: DIN 17455, EN 10296-2
 Tolerans/Tolerance: a och/and b $\pm 1\%$ min. $\pm 0,3$ mm, godstjocklek/thickness +10%, hörnradie/angleradius $90^\circ \pm 1^\circ$
 Längd/Lenght: 6 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.

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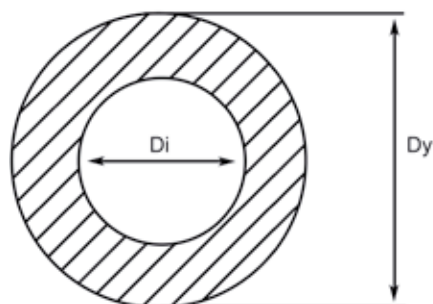
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Ämnesrör / Hollow bars

Ämnesrör / Hollow bars

Dy	Di	Kg/mtr	1.4301	1.4404 / 1.4571
36	20	5,96	57-1003	-
45	20	10,60	57-1008	-
50	25	12,20	57-1011	57-2011
50	36	8,08	57-1013	-
56	28	15,30	57-1014	-
63	32	19,10	57-1017	-
63	36	17,50	57-1018	-
63	50	10,10	57-1020	-
71	36	24,30	57-1021	57-2021
71	45	20,40	1533-07145	1553-07145
75	40	26,20	57-1025	-
80	40	29,60	1533-08040	-
80	63	16,50	57-1029	-
90	63	27,40	57-1033	57-2033
100	80	24,60	57-1039	-
106	56	52,50	57-1040	-
106	80	32,50	57-1043	-
132	71	80,30	57-1056	57-2056
132	90	31,60	57-1058	-
125	100	38,40	57-1055	57-2055
132	71	82,00	57-1056	57-2056
132	106	42,30	57-1059	57-2059
140	112	48,10	57-1063	57-2063
150	95	88,30	57-1065	-
160	112	86,50	57-1068	57-2068
160	132	56,60	57-1070	57-2070
190	132	123,60	57-1077	-
190	160	73,10	1533-190160	-

Standard/Standard: DIN 17456, EN 10297-2 / DIN 17458 EN 10216-5
 Tolerans/Tolerance: Dy +2/-0%, min. +1/-0 mm, Di +0/-2% , min. +0/-1 mm.
 Längd/Lenght: 2-6 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

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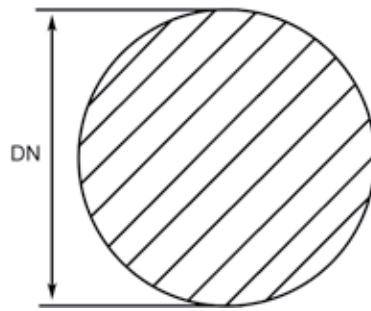
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Rundstång / Round bar

Skalsvarvad / Peeled

Dim./mm (DN)	Kg/mtr	1.4301	1.4404	1.4305
28	4,83	48-1023	48-2023	-
30	5,55	48-1024	48-2024	48-3024
32	6,31	48-1025	48-2025	-
35	7,55	48-1026	48-2026	-
40	9,86	48-1027	48-2027	48-3027
45	12,50	48-1028	48-2028	48-3028
50	15,40	48-1029	48-2029	48-3029
55	18,70	48-1030	48-2030	-
60	22,20	48-1031	48-2031	48-3031
65	29,05	48-1032	48-2032	48-3032
70	30,21	48-1033	48-2033	48-3033
75	34,70	48-1034	48-2034	-
80	39,47	48-1035	48-2035	48-3035
85	44,56	48-1036	48-2036	-
90	49,94	48-1037	48-2037	-
95	55,60	-	48-2051	-
100	61,55	48-1038	48-2038	-
105	68,00	48-1052	48-2052	-
110	75,00	48-1039	48-2039	-
120	89,00	48-1040	48-2040	48-3040
125	96,00	48-1046	48-2046	-
130	104,00	48-1041	48-2041	48-3041
140	121,00	48-1042	48-2042	-
150	139,00	48-1043	48-2043	-
160	158,00	48-1047	48-2047	-
170	178,00	48-1053	-	-
175	189,00	-	48-2054	-
180	200,00	48-1048	-	-
200	247,00	48-1044	48-2044	-
220	298,00	48-1049	48-2049	-
250	386,00	48-1045	48-2045	-

Standard/Standard: DIN 17440, EN 10088-3
 Tolerans/Tolerance: DIN 1013
 Längd/Lenght: 3-6 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

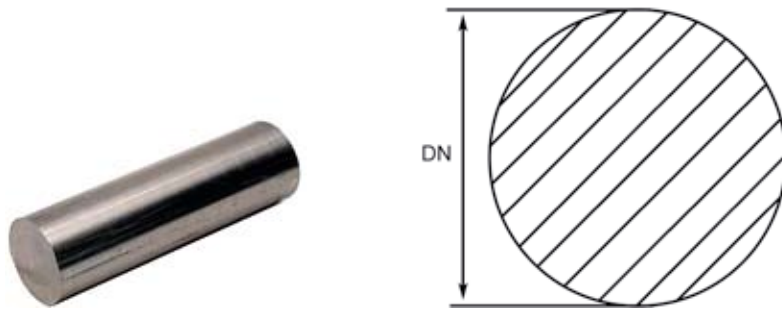
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Rundstång / Round bar

Blankdragen h9 / Cold drawn h9

Dim./mm (DN)	Kg/mtr	1.4301	1.4305	1.4404	1.4021
3	0,06	46-1000	46-3000	46-2000	-
4	0,40	46-1001	46-3001	46-2001	-
5	0,15	46-1002	46-3002	46-2002	-
6	0,22	46-1003	46-3003	46-2003	-
7	0,30	46-1004	46-3004	46-2004	-
8	0,40	46-1005	46-3005	46-2005	46-4005
9	0,50	-	46-3020	-	-
10	0,62	46-1006	46-3006	46-2006	46-4006
11	0,75	46-1007	46-3007	46-2007	-
12	0,89	46-1008	46-3008	46-2008	46-4008
14	1,21	46-1009	46-3009	46-2009	46-4009
15	1,39	46-1010	46-3010	46-2010	46-4010
16	1,59	46-1011	46-3011	46-2011	46-4011
17	1,78	46-1019	-	-	-
18	2,00	46-1012	46-3012	46-2012	46-4012
19	2,20	46-1013	46-3013	46-2013	46-4013
20	2,47	46-1014	46-3014	46-2014	46-4014
22	2,98	46-1015	46-3015	46-2015	46-4015
24	3,55	46-1016	46-3016	46-2016	-
25	3,85	46-1017	46-3017	46-2017	-
28	4,83	-	46-3018	-	-

Standard/Standard: DIN 17440, EN 1088-3
 Tolerans/Tolerance: DIN 174, EN 10278
 Längd/Lenght: 3-4 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

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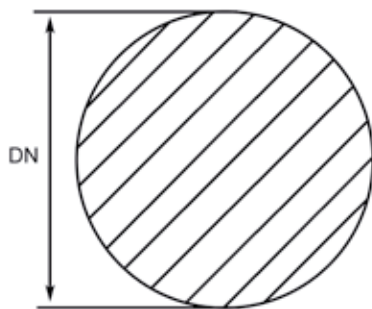
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Rundstång / Round bar

Centerlesslipad h8 / Grinded h8

Dim./mm (DN)	Kg/mtr	1.4305
3	0,06	55-3000
4	0,10	55-3001
5	0,15	55-3002
6	0,22	55-3003
8	0,40	55-3005
10	0,62	55-3006
11	0,75	55-3007
12	0,89	55-3008
14	1,21	55-3019
15	1,39	55-3010
16	1,58	55-3011
17	1,78	55-3018
18	2,00	55-3012
19	2,20	55-3013
20	2,47	55-3014
22	2,98	55-3015
25	3,85	55-3017
28	4,83	55-3021
30	5,55	55-3020

Standard/Standard: DIN 17440, EN 1088-3
 Tolerans/Tolerance: DIN 670 / h8, EN 10278
 Längd/Lenght: 3 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

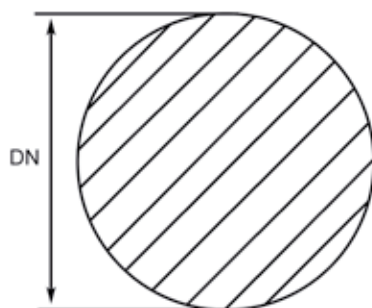
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Rundstång / Round bar

Centerlesslipad h9 / Grinded h9

Dim./mm (DN)	Kg/mtr	1.4301	1.4305	1.4404	1.4021
8	0,40	-	-	-	47-4005
10	0,62	-	-	-	47-4006
12	0,89	-	-	-	47-4008
15	1,39	-	-	-	47-4010
16	1,58	-	-	-	47-4011
18	2,00	-	-	-	47-4012
19	2,20	-	-	-	47-4013
20	2,47	-	-	-	47-4014
22	2,98	-	-	-	47-4026
25	3,85	47-1017	-	-	47-4017
30	5,50	47-1019	47-3019	47-2019	47-4019
32	6,31	-	47-3025	-	-
33	6,71	46-1020	-	-	-
35	7,55	47-1020	47-3020	47-2020	47-4020
36	7,99	47-10201	-	-	-
40	9,86	47-1021	47-3021	47-2021	47-4021
45	12,50	-	47-3024	-	-
50	15,40	47-1022	47-3022	47-2022	47-4022
60	22,20	47-1023	47-3023	47-2023	-
80	39,46	-	47-3026	-	-

Standard/Standard: DIN 17440, EN 1088-3
 Tolerans/Tolerance: DIN 671 / h9, EN 10278
 Längd/Lenght: 3-4 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

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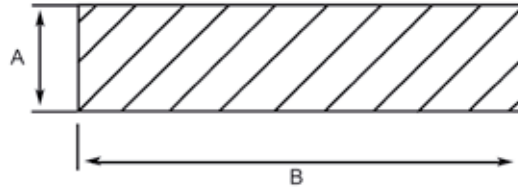
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Plattstång / Flat bar

Varmvalsad och betad / Hot rolled and pickled

Dim. (B x A)	Kg/mtr	1.4301	1.4404
15 x 3	0,36	49-1000	49-2000
15 x 4	0,48	49-1005	49-2005
15 x 5	0,60	49-1011	49-2011
15 x 6	0,75	49-1019	49-2019
15 x 8	0,94	49-1090	-
20 x 3	0,48	49-1001	49-2001
20 x 4	0,65	49-1006	49-2006
20 x 5	0,81	49-1012	49-2012
20 x 6	0,96	49-1020	49-2020
20 x 8	1,29	49-1028	49-2028
20 x 10	1,61	49-1036	49-2036
20 x 12	1,93	49-1047	49-2047
20 x 15	2,36	49-1057	49-2057
25 x 3	0,60	49-1002	49-2002
25 x 4	0,81	49-1007	49-2007
25 x 5	1,01	49-1013	49-2013
25 x 6	1,21	49-1021	49-2021
25 x 8	1,61	49-1029	49-2029
25 x 10	2,02	49-1037	49-2037
25 x 12	2,42	49-1048	49-2048
25 x 15	3,00	49-1058	49-2058
25 x 20	3,93	49-1066	49-2066
30 x 3	0,73	49-1003	49-2003
30 x 4	0,97	49-1008	49-2008
30 x 5	1,21	49-1014	49-2014
30 x 6	1,45	49-1022	49-2022
30 x 8	1,93	49-1030	49-2030
30 x 10	2,42	49-1038	49-2038
30 x 12	2,90	49-1049	49-2049
30 x 15	3,56	49-1059	49-2059
30 x 20	4,84	49-1067	49-2067
30 x 25	5,89	49-1072	49-2072
35 x 10	2,82	49-1080	49-2080
35 x 12	3,30	49-1093	-
35 x 15	4,12	49-1089	-
40 x 3	0,97	49-1004	49-2004
40 x 4	1,29	49-1009	49-2009
40 x 5	1,61	49-1015	49-2015
40 x 6	1,93	49-1023	49-2023
40 x 8	2,58	49-1031	49-2031
40 x 10	3,22	49-1039	49-2039
40 x 12	3,87	49-1050	49-2050
40 x 15	4,47	49-1060	49-2060
40 x 20	6,45	49-1068	49-2068
40 x 25	7,85	49-1073	49-2073
50 x 4	1,61	49-1010	49-2010
50 x 5	2,02	49-1016	49-2016
50 x 6	2,42	49-1024	49-2024
50 x 8	3,22	49-1032	49-2032
50 x 10	4,03	49-1040	49-2040
50 x 12	4,84	49-1051	49-2051

Standard/Standard: DIN 17440, EN 10088-3
 Tolerans/Tolerance: DIN 1017
 Längd/Lenght: 4-6 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

Fortsättning/Continues >

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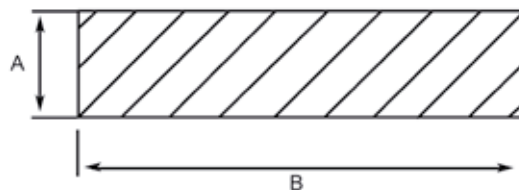
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Plattstång / Flat bar

Varmvalsad och betad / Hot rolled and pickled

Dim. (B x A)	Kg/mtr	1.4301	1.4404
50 x 15	5,93	49-1061	49-2061
50 x 20	8,06	49-1069	49-2069
50 x 25	10,10	49-1074	49-2074
50 x 30	11,78	49-1082	-
50 x 40	16,00	49-1079	49-2079
60 x 5	2,42	49-1017	49-2017
60 x 6	2,90	49-1025	49-2025
60 x 8	3,87	49-1033	49-2033
60 x 10	4,84	49-1041	49-2041
60 x 12	5,80	49-1052	49-2052
60 x 15	7,11	49-1062	49-2062
60 x 20	9,67	49-1083	-
60 x 25	12,10	49-1088	-
60 x 30	14,10	49-1077	49-2077
60 x 40	18,84	49-1091	-
60 x 50	23,56	49-1094	-
70 x 10	5,64	49-1042	49-2042
70 x 12	6,87	49-1053	49-2053
70 x 15	8,24	49-1063	49-2063
75 x 5	3,02	49-1018	49-2018
80 x 6	3,87	49-1026	49-2026
80 x 8	5,16	49-1034	49-2034
80 x 10	6,45	49-1043	49-2043
80 x 12	7,74	49-1054	49-2054
80 x 15	9,40	49-1064	49-2064
80 x 20	12,90	49-1070	49-2070
80 x 25	16,10	49-1075	49-2075
80 x 30	18,80	49-1081	-
80 x 40	25,10	49-1092	-
80 x 50	31,40	49-1086	-
100 x 6	4,84	49-1027	49-2027
100 x 8	6,45	49-1035	49-2035
100 x 10	8,06	49-1044	49-2044
100 x 12	9,67	49-1055	49-2055
100 x 15	11,80	49-1065	49-2065
100 x 20	16,10	49-1071	49-2071
100 x 25	20,20	49-1076	49-2076
100 x 30	23,60	49-1078	49-2078
100 x 40	31,40	49-1085	-
100 x 50	39,25	49-1095	-
120 x 10	9,42	49-1045	49-2045
120 x 15	14,40	49-1084	-
130 x 12	12,50	49-1087	-
150 x 10	11,78	49-1046	49-2046
150 x 12	14,13	49-1056	49-2056

Standard/Standard: DIN 17440, EN 10088-3
 Tolerans/Tolerance: DIN 1017
 Längd/Lenght: 4-6 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

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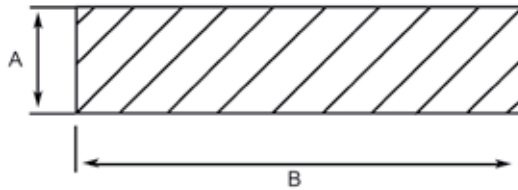
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Plattstång / Flat bar

Klippt av plåt / Cut from sheet

Dim. (B x A)	Kg/mtr	1.4301	1.4404
15 x 3	0,36	-	62-2000
15 x 4	0,48	-	62-2005
20 x 3	0,48	-	62-2001
20 x 5	0,81	-	62-2012
25 x 3	0,60	-	62-2002
25 x 5	1,01	-	62-2013
30 x 3	0,73	-	62-2003
30 x 5	1,21	62-1014	62-2014
25 x 4	0,81	-	62-2007
30 x 4	0,97	-	62-2008
40 x 4	1,29	-	62-2009
40 x 5	1,61	-	62-2015
40 x 6	1,93	-	62-2023
50 x 4	1,61	-	62-2010
50 x 5	2,02	-	62-2016
60 x 6	2,90	-	62-2025
80 x 6	3,87	-	62-2026
100 x 8	6,45	-	62-2035

Standard/Standard:	DIN 17440, EN 10088-3
Tolerans/Tolerance:	DIN 1017
Längd/Lenght:	4-5 meter/meters
Certifikat/Certificate:	EN 10204/DIN 50049/3.1

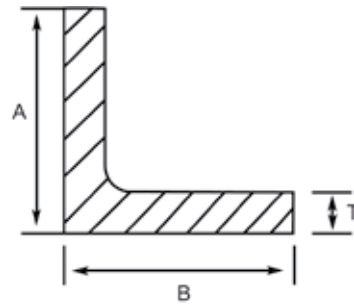
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Vinkelstång / Angle bar

Varmvalsad och betad / Hot rolled and pickled

Dim. (A x B x T)	Kg/mtr	1.4301	1.4404
20 x 20 x 3	0,91	52-1000	52-2000
25 x 25 x 3	1,15	52-1001	52-2001
25 x 25 x 4	1,48	52-1002	52-2002
30 x 30 x 3	1,39	52-1003	52-2003
30 x 30 x 4	1,80	52-1004	52-2004
40 x 40 x 4	2,45	52-1005	52-2005
40 x 40 x 5	3,03	52-10055	-
50 x 50 x 5	3,87	52-1006	52-2006
60 x 60 x 6	5,53	52-1007	52-2007
70 x 70 x 7	7,54	52-1008	52-2008
80 x 80 x 8	9,80	52-1009	52-2009
100 x 100 x 10	15,30	52-1010	52-2010

Standard/Standard: DIN 17440, EN 10088-3
 Tolerans/Tolerance: DIN 1028, EN 10056-1
 Längd/Lenght: 4-6 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

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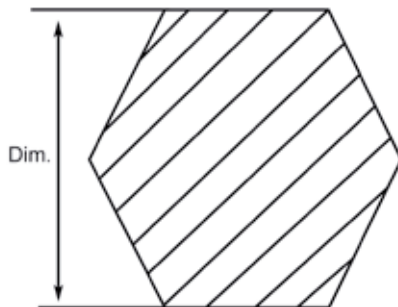
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Sexkantstång / Hexagon bar

Kalldragen / Cold drawn

Dim./mm (NV)	Kg/mtr	1.4305	1.4404
6	0,25	50-3018	-
7	0,33	50-3015	-
8	0,43	50-3016	-
10	0,68	50-3017	-
11	0,82	50-3014	-
13	1,15	50-3012	-
14	1,33	50-3019	-
15	1,53	50-3013	-
16	1,74	50-3021	-
17	1,96	50-3000	50-2000
19	2,45	50-3001	50-2001
21	3,00	50-3020	-
22	3,29	50-3002	50-2002
24	3,92	50-3003	50-2003
27	4,96	50-3004	50-2004
30	6,12	50-3005	50-2005
32	6,96	50-3006	50-2006
36	8,81	50-3007	50-2007
41	11,43	50-3008	50-2008
50	17,00	50-3009	50-2009
60	24,48	-	50-2011

Standard/Standard: DIN 17440, EN 10088-3
 Tolerans/Tolerance: DIN 176, EN 10278
 Längd/Lenght: 3 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

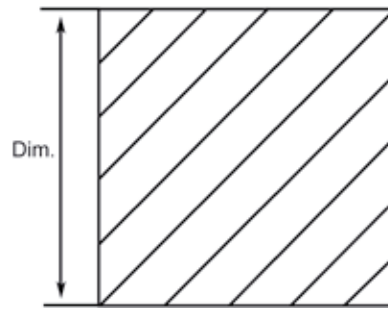
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Fyrkantstång / Square bar

Kalldragen alt. Varmvalsad / Cold drawn alt. Hot rolled

Dim./mm (DN)		Kg/mtr	1.4301	1.4404
8	kalldragen	0,50	51-1000	51-2000
10	kalldragen	0,79	51-1001	51-2001
12	kalldragen	1,13	51-1002	51-2002
15	kalldragen	1,76	51-1003	51-2003
20	kalldragen	3,14	51-1004	51-2004
25	kalldragen	4,91	51-1005	51-2005
25	varmvalsad	4,91	51-10051	-
30	varmvalsad	7,07	51-1006	51-2006
35	varmvalsad	9,62	51-1007	51-2007
40	varmvalsad	12,60	51-1008	51-2008
50	varmvalsad	19,60	51-1009	51-2009
60	varmvalsad	28,28	51-1010	51-2010

Standard/Standard: DIN 17440, EN 10088-3
 Tolerans/Tolerance: DIN 178, EN 10278 \pm 25 mm, DIN 1014 \pm 25 mm ≤25 DIN 1014 ≥25
 Längd/Lenght: 3-6 meter/meters
 Certifikat/Certificate: EN 10204/DIN 50049/3.1

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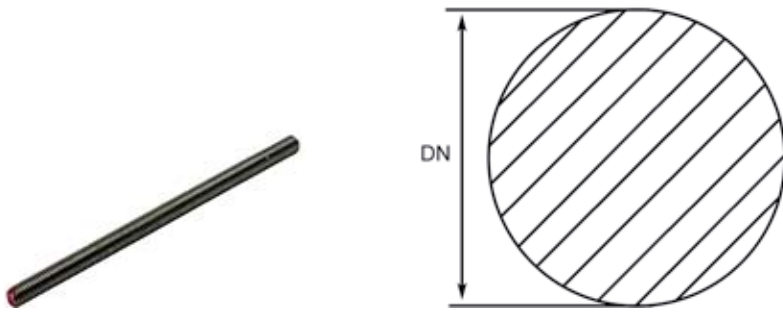
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Gängad stång / Threaded bar

M-Gängad stång / M-Threaded bar

Dim./mm (DN)	Kg/mtr	1.4401
M 6	0,17	67-2006
M 8	0,31	67-2008
M 10	0,50	67-2010
M 12	0,72	67-2012
M 16	1,75	67-2016
M 20	2,08	67-2020
M 24	3,00	67-2024

Standard/Standard:	DIN 17440, EN 10088-3
Tolerans/Tolerance:	-
Längd/Lenght:	1 meter
Certifikat/Certificate:	-

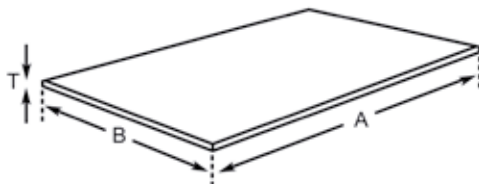
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Plåt / Sheet

Kallvalsad yta 2B / Cold rolled 2B

A x B x T	Kg/pce	1.4301	1.4404
2000 x 1000 x 0,50	8,0	33201005	-
2000 x 1000 x 0,70	11,2	33201007	43201007
2000 x 1000 x 1,00	16,0	33201010	43201010
2000 x 1000 x 1,25	20,0	33201012	43201012
2000 x 1000 x 1,50	24,0	33201015	43201015
2000 x 1000 x 2,00	32,0	33201020	43201020
2000 x 1000 x 2,50	40,0	33201025	43201025
2000 x 1000 x 3,00	48,0	33201030	43201030
2000 x 1000 x 4,00	64,0	33201040	43201040
2000 x 1000 x 5,00	80,0	33201050	43201050
2000 x 1000 x 6,00	96,0	33201060	44201060
2500 x 1250 x 1,00	25,0	33251210	43251210
2500 x 1250 x 1,25	31,2	33251212	43251212
2500 x 1250 x 1,50	37,5	33251215	43251215
2500 x 1250 x 2,00	50,0	33251220	43251220
2500 x 1250 x 2,50	62,5	33251225	43251225
2500 x 1250 x 3,00	75,0	33251230	43251230
2500 x 1250 x 4,00	100,0	33251240	43251240
2500 x 1250 x 5,00	125,0	33251250	43251250
2500 x 1250 x 6,00	150,0	33251260	43251260
3000 x 1250 x 1,50	45,0	33301215	43301215
3000 x 1500 x 1,00	36,0	33301510	43301510
3000 x 1500 x 1,25	45,0	33301512	43301512
3000 x 1500 x 1,50	54,0	33301515	43301515
3000 x 1500 x 2,00	72,0	33301520	43301520
3000 x 1500 x 2,50	90,0	33301525	43301525
3000 x 1500 x 3,00	108,0	33301530	43301530
3000 x 1500 x 4,00	144,0	33301540	43301540
3000 x 1500 x 5,00	180,0	33301550	43301550
3000 x 1500 x 6,00	216,0	33301560	43301560

Borstad och plastad en sida / Brushed and polycoated one side

A x B x T	Kg/pc	1.4301
2000 x 1000 x 0,70	11,2	33201007B
2000 x 1000 x 1,00	16,0	33201010B
2000 x 1000 x 1,25	20,0	33201012B
2000 x 1000 x 1,50	24,0	33201015B
2000 x 1000 x 2,00	32,0	33201020B
2000 x 1000 x 2,50	40,0	33201025B
2000 x 1000 x 3,00	48,0	33201030B
2500 x 1250 x 0,70	17,5	33251207B
2500 x 1250 x 0,80	20,0	33251208B
2500 x 1250 x 1,00	25,0	33251210B
2500 x 1250 x 1,25	31,2	33251212B
2500 x 1250 x 1,50	37,5	33251215B

Standard/Standard:
Tolerans/Tolerance:
Certifikat/Certificate:

EN 10088-2
DIN 59382, EN 10259
EN 10204/DIN 50049/3.1

Fortsättning/Continues >

Vi kan även offerera plasma- eller vattenskurna detaljer från plåt/We can also offer plasma- or watercut details from sheet.

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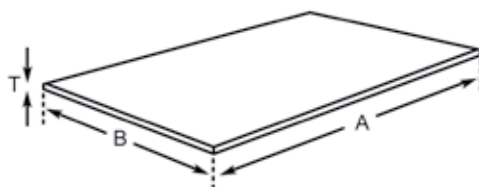
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Plåt / Sheet

Borstad och plastad en sida / Brushed and polycoated one side

A x B x T	Kg/pc	1.4301
2500 x 1250 x 2,00	50,0	33251220B
2500 x 1250 x 2,50	62,5	33251225B
2500 x 1250 x 3,00	75,0	33251230B
3000 x 1500 x 1,00	36,0	33301510B
3000 x 1500 x 1,25	45,0	33301512B
3000 x 1500 x 1,50	54,0	33301515B
3000 x 1500 x 2,00	72,0	33301520B
3000 x 1500 x 2,50	90,0	33301525B
3000 x 1500 x 3,00	108,0	33301530B

Slipad och plastad en sida / Grinded and polycoated one side

A x B x T	Kg/pce	1.4301
2000 x 1000 x 1,00	16,0	33201010S
2000 x 1000 x 1,50	24,0	33201015S
2000 x 1000 x 2,00	32,0	33201020S
2000 x 1000 x 3,00	48,0	33201030S
2500 x 1250 x 1,00	25,0	33251210S
2500 x 1250 x 1,25	31,3	33251212S
2500 x 1250 x 1,50	37,5	33251215S
2500 x 1250 x 2,00	50,0	33251220S
2500 x 1250 x 3,00	75,0	33251230S
3000 x 1500 x 1,50	54,0	33301515S
3000 x 1500 x 2,00	72,0	33301520S
3000 x 1500 x 3,00	108,0	33301530S

Mönstervalsad och plastad / Pattern sheet

A x B x T	Kg/pc	1.4301
2500 x 1250 x 1,00	25,0	70-1001
2500 x 1250 x 1,50	37,5	70-1009

Standard/Standard:
Tolerans/Tolerance:
Certifikat/Certificate:

EN 10088-2
DIN 59382, EN 10259
EN 10204/DIN 50049/3.1

Vi kan även offerera plasma- eller vattenskurna detaljer från plåt/We can also offer plasma- or watercut details from sheet.

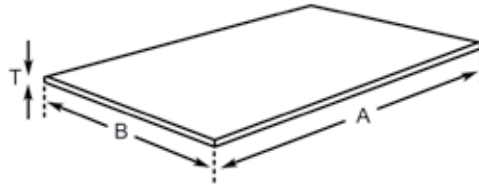
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Plåt / Sheet

Varmvalsad yta 1D / Hot rolled 1D

A x B x T	Kg/pce	1.4301	1.4404
2000 x 1000 x 8,00	128,0	33201080V	43201080V
2000 x 1000 x 10,00	160,0	332010100V	432010100V
2000 x 1000 x 12,00	192,0	332010120V	432010120V

Standard/Standard: EN 10088-2
 Tolerans/Tolerance: DIN 59382, EN 10029
 Certifikat/Certificate: EN 10204/DIN 50049/3.1
 Vi kan även offerera plasma-eller vattenskurva detaljer från plåt./We can also offer plasma-
 or watercut details from sheet.

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Godstjocklekar i mm. Enligt ANSI / ASME standard - Wall thickness in mm according to ANSI / ASME B 16.5

DN	Tum / Inch	5S	10S	10	20	30	40S	Std	40	60	80S	XS	80	100	120	140	160	XXS
15	1/2"	1.65	2.11	2.11	-	2.41	2.77	2.77	2.77	-	3.73	3.73	3.73	-	-	-	4.78	7.47
20	3/4"	1.65	2.11	2.11	-	2.41	2.87	2.87	2.87	-	3.91	3.91	3.91	-	-	-	5.56	7.82
25	1"	1.65	2.77	2.77	-	2.90	3.38	3.38	3.38	-	4.55	4.55	4.55	-	-	-	6.35	9.09
32	1 1/4"	1.65	2.77	2.77	-	2.97	3.56	3.56	3.56	-	4.85	4.85	4.85	-	-	-	6.35	9.70
40	1 1/2"	1.65	2.77	2.77	-	3.18	3.68	3.68	3.68	-	5.08	5.08	5.08	-	-	-	7.14	10.15
50	2"	1.65	2.77	2.77	-	3.18	3.91	3.91	3.91	-	5.54	5.54	5.54	-	-	-	8.74	11.07
65	2 1/2"	2.11	3.05	3.05	-	4.78	5.16	5.16	5.16	-	7.01	7.01	7.01	-	-	-	9.53	14.02
80	3"	2.11	3.05	3.05	-	4.78	5.49	5.49	5.49	-	7.62	7.62	7.62	-	-	-	11.13	15.24
-	3 1/2"	2.11	3.05	3.05	-	4.78	5.74	5.74	5.74	-	8.08	8.08	8.08	-	-	-	-	-
100	4"	2.11	3.05	3.05	-	4.78	6.02	6.02	6.02	-	8.56	8.56	8.56	-	11.13	-	13.49	17.12
125	5"	2.77	3.40	3.40	-	-	6.55	6.55	6.55	-	9.53	9.53	9.53	-	12.70	-	15.88	19.05
150	6"	2.77	3.40	3.40	-	-	7.11	7.11	7.11	-	10.97	10.97	10.97	-	14.27	-	18.26	21.95
200	8"	2.77	3.76	3.76	6.35	7.04	8.18	8.18	8.18	10.31	12.70	12.70	12.70	15.09	18.26	20.62	23.01	22.23
250	10"	3.40	4.19	4.19	6.35	7.80	9.27	9.27	9.27	12.70	12.70	12.70	15.09	18.26	21.44	25.40	28.58	25.40
300	12"	3.96	4.57	4.57	6.35	8.38	9.53	9.53	10.31	14.27	12.70	12.70	17.48	21.44	25.40	28.58	33.32	25.40
350	14"	3.96	4.78	6.35	7.92	9.53	-	9.53	11.13	15.09	-	12.70	19.05	23.83	27.79	31.75	35.71	-
400	16"	4.19	4.78	6.35	7.92	9.53	-	9.53	12.70	16.66	-	12.70	21.44	26.19	30.96	36.53	40.49	-
450	18"	4.19	4.78	6.35	7.92	11.13	-	9.53	14.27	19.05	-	12.70	23.83	29.36	34.93	39.67	45.24	-
500	20"	4.78	5.54	6.35	9.53	12.70	-	9.53	15.09	20.62	-	12.70	26.19	32.54	38.10	44.45	50.51	-
550	22"	4.78	5.54	6.35	9.53	12.70	-	9.53	15.87	22.23	-	12.70	28.58	34.93	41.28	47.63	53.98	-
600	24"	5.54	6.35	6.35	9.53	14.27	-	9.53	17.48	24.61	-	12.70	30.96	38.89	46.02	52.37	59.54	-

Jämförelser mellan olika röranslutningar. / Comparison between different dimensional standards

DN	Tum Inch	DIN Metrisk DIN Metric Ø mm	ISO Ø	mm	Metrisk Metric mm
10	3/8"	14	17,2		12 x 1,0
15	1/2"	20	21,3		18 x 1,5
20	3/4"	25	26,9		23 x 1,5
25	1"	30	26,9		28 x 1,5
32	1 1/4"	38	42,4		35 x 1,5
40	1 1/2"	44,5	48,3		43 x 1,5
50	2"	57	60,3		54 x 2,0
65	2 1/2"	76,1	76,1		69 x 2,0
80	3"	88,9	88,9		84 x 2,0
-	3 1/2"	-	-		-
100	4"	108	114,3		104 x 2,0
125	5"	133	139,7		129 x 2,0
150	6"	159	168,3		154 x 2,0
175	-	-	193,7		-
200	8"	216	219,1		204 x 2,0
250	10"	267	273,0		254 x 2,0
300	12"	318	323,9		304 x 2,0
350	14"	368	355,6		354 x 2,0
400	16"	419	406,4		-
450	18"	459	457,2		-
500	20"	521	508,0		-
600	24"	622	609,6		-
700	28"	720	711,2		-
800	32"	820	812,8		-
900	36"	920	914,4		-
1000	40"	1020	1016,0		-

Kemisk analys och hållfasthet för olika stålsorter i stång, smide och plåt. Chemical analysis for steel grades in rod, forge and plate

Värden hämtade från Materialnyckel/Values collected from material key MMS19:1996, DIN 17 440, EN 10222-5, ASTM 182:2007, 1996:09/SEW 400-6/ASTM A 182-99 (Rp0.2, Rp1.0, Rm anges i N/mm2 el MPa)

Matr.	Rostfritt stål/ Stainless steel	Mtrl. Std.	C max	Si max	Mn max	P max	S max	Cr	
Austenitiskt/ Austenitic	1.4021	EN 10222-5	0.16-0.25	1.0	1.5	0.040	0.030	12.0-14.0	
	1.4301	EN 10222-5	0.07	1.0	2.0	0.045	0.015 (2)	17.0-19.5	
	1.4305	EN 10222-5	0.10	1.0	2.0	0.045	0.15-0.35	17.0-19.0	
	1.4306	EN 10222-5	0.03	1.0	2.0	0.045	0.030	18.0-20.0	
	1.4307	EN 10222-5	0.03	1.0	2.0	0.045	0.015 (2)	17.5-19.5	
	1.4541	EN 10222-5	0.08	1.0	2.0	0.045	0.015 (2)	17.0-19.0	
	F304	ASTM A182	0.08	1.0	2.0	0.045	0.030	18.0-20.0	
	F304L	ASTM A182	0.03	1.0	2.0	0.045	0.030	18.0-20.0	
	F321	ASTM A182	0.08	1.0	2.0	0.045	0.030	17.0-19.0	
	Syrafast stål/Stainless steel Mo-based								
	1.4401	EN 10222-5	0.07	1.0	2.0	0.045	0.015 (2)	16.5-18.5	
	1.4404	EN 10222-5	0.03	1.0	2.0	0.045	0.015 (2)	16.5-18.5	
	1.4432	EN 10222-5	0.03	1.0	2.0	0.045	0.015 (2)	16.5-18.5	
	1.4435	EN 10222-5	0.03	1.0	2.0	0.045	0.015 (2)	17.0-19.0	
	1.4436	EN 10222-5	0.05	1.0	2.0	0.045	0.015 (2)	16.5-18.5	
	1.4571	EN 10222-5	0.08	1.0	2.0	0.045	0.015 (2)	16.5-18.5	
	F316	ASTM A182	0.08	1.0	2.0	0.045	0.030	16.0-18.0	
	F316L	ASTM A182	0.03	1.0	2.0	0.045	0.030	16.0-18.0	
	316 Ti	ASTM A182	0.08	1.0	2.0	0.045	0.030	16.0-18.0	
Duplexa stål/Duplex steel									
Duplex	1.4162 (LDX 2101, Lean Duplex)	ASTM A240	0.04	1.0	4.0-6.0	0.040	0.030	21.0-22.0	
	1.4462 (SAF 2205, Duplex)	EN 10222-5	0.03	1.0	2.0	0.035	0.015	21.0-23.0	
	1.4410 (SAF 2507, Super Duplex)	EN 10222-5	0.03	1.0	2.0	0.035	0.015	24.0-26.0	
	1.4501 (Super Duplex)	EN 10272	0.03	1.0	1.0	0.035	0.015	24.0-26.0	
	F 51	ASTM A182	0.03	1.0	2.0	0.030	0.020	21.0-23.0	
	F 53	ASTM A182	0.03	0.8	1.2	0.035	0.020	24.0-26.0	
	F 55	ASTM A182	0.03	1.0	1.0	0.030	0.010	24.0-26.0	
Höglegerat stål/Super Austenitic steel									
Super Austenitic	1.4547 (SMO)	EN 10222-5	0.02	0.7	1.0	0.030	0.010	19.5-20.5	
	1.4539 (SLX)	EN 10272	0.02	0.7	2.0	0.030	0.010	19.0-21.0	
	F 44	ASTM A182	0.02	0.8	1.0	0.030	0.010	19.5-20.5	

Anmärkning/Note

(2) S max 0.030 får överenskommas för maskinbearbetade produkter./S max. 0,030 as agreed for machined parts.

Vi reserverar oss för eventuella tryckfel och avvikelser mot originalstandarderna
 We reserve for any typographical errors and deviations against the original standards.

Ni	Mo	N max	Max %	Rp0.2	Rp1.0	Rm	A5	HB	Z	Slag-segghet/ Impact Strength
8.0-10.5		0.11		200	230	500-700	35			T60
8.0-10.0		0.11	Cu 1.0							
10.0-12.0		0.11		180	215	460-680	45			T55
8.0-10.0		0.11		200	230	500-700	35			T60
9.0-12.0			Ti 0.7	200	235	510-710	30			T60
8.0-11.0		0.10		205		515	30A2"		50	
8.0-13.0		0.10		170		485	30A2"		50	
9.0-12.0			Ti 0.7	205		515	30A2"		50	
10.0-13.0	2.0-2.5	0.11		205	240	510-710	35			T60
10.0-13.0	2.0-2.5			190	225	490-690	35			T60
10.5-13.0	2.5-3.0	0.11		190	225	490-690	35			T60
12.5-15.0	2.5-3.0	0.11		200	235	520-670	45			T60
10.5-13.0	2.5-3.0	0.11		205	240	510-710	35			T60
10.5-13.5	2.0-2.5		Ti 0.7	210	245	510-710	35			T60
10.0-14.0	2.0-3.0	0.10		205		515	30A2"		50	
10.0-15.0	2.0-3.0	0.10		170		485	30A2"		50	
10.0-14.0	2.0-3.0	0.10	Ti 0.7	205		515	30A2"		40	
1.35-1.7	0.1-0.8	0.20-0.25	Cu 0.1-0.80	Inga värden för smitt material / No values for forged material						
4.5-6.5	2.5-3.5	0.10-0.22		450		680-880	30			T100/L200
6.0-8.0	3.0-4.5	0.20-0.35		500		800-1000	25			T100
6.0-8.0	3.0-4.0	0.20-0.30	Cu 0.5-1.0	530		730-930	25	290		T100
4.5-6.5	2.5-3.5	0.08-0.20		450		620	25A2"		45	
6.0-8.0	3.0-5.0	0.24-0.32	Cu 0.5	550		800	15	310		
6.0-8.0	3.0-4.0	0.20-0.30	Cu 0.5-1.0	550		750-895	25			
17.5-18.5	6.0-7.0	0.18-0.25	Cu 0.5-1	300	340	650-850	40/35			T60/L100
24.0-26.0	4.0-5.0	0.15	Cu 1.2-2	220	250	520-720	35			T90/L120
17.5-18.5	6.0-6.5	0.18-0.22	Cu 0.5-1	300		650	35A2"		50	

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